

Procolored Smokeless Curing Oven User Manual



Updated Sept. 4th 2025 V1.0

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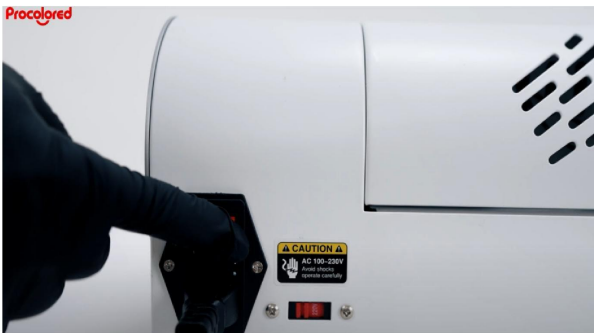
How to Use the Smokeless Curing Oven



Step 1. Check the oven's exterior, the lid, and the drawer should open easily.



Step 2. Make sure the oven voltage matches the local voltage.



Step 3. Plug in the power cord of the oven. Turn on the power.



Step 4. The numbers on the top indicate heating temperature, and the numbers on the bottom indicate heating time.



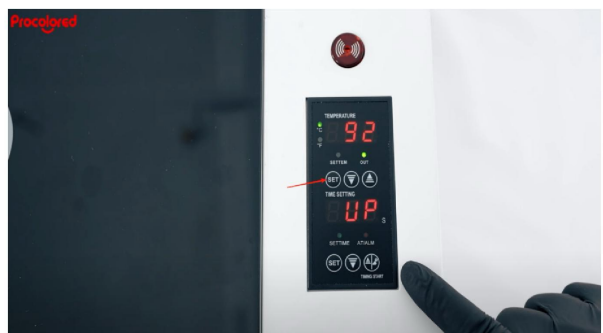
Step 5. Up in the time area means it is still in heating; you can adjust the timing setting.



Step 6. The down button is to lower the temperature.



Step 7. The up arrow is used to adjust the temperature setting.



Step 8. Click the set in the temperature area again to save the settings.



Step 9. Click the set in the time setting area, and adjust the timing for the curing oven.



Step 10. Click the down button to decrease the baking time.



Step 11. Click the up button to increase the baking time.



Step 12. Click the set again to save the settings.



Step 13. The default temperature is ok for general use.



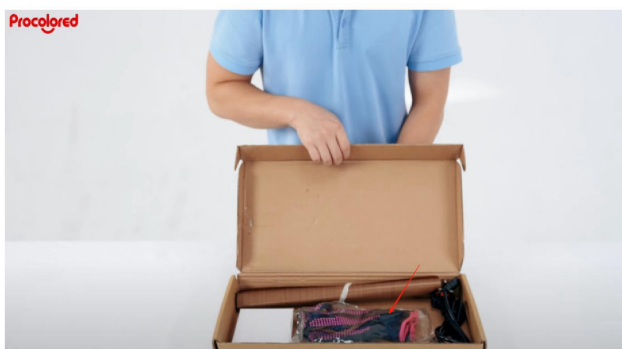
Step 14. When the up change to digital value means heating completed, the oven is ready to use.



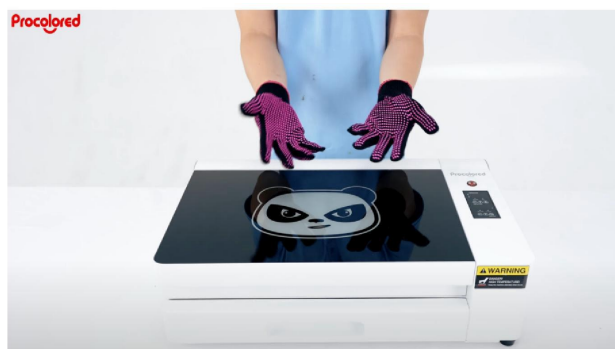
Step 15. Apply adhesive powder to the white ink side of the printed design.



Step 16. Shake off excess powder on the film.



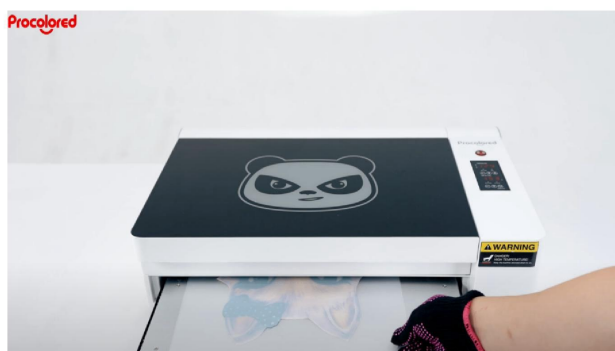
Step 17. Open the accessory box that comes with the oven, and take out the heat-resistant gloves.



Step 18. Wear gloves to prevent burns while operating the oven.



Step 19. Open the oven drawer.



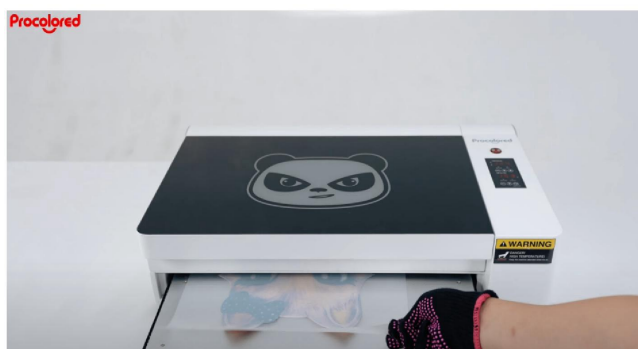
Step 20. Place the design with the white ink side facing up; put it inside the oven.



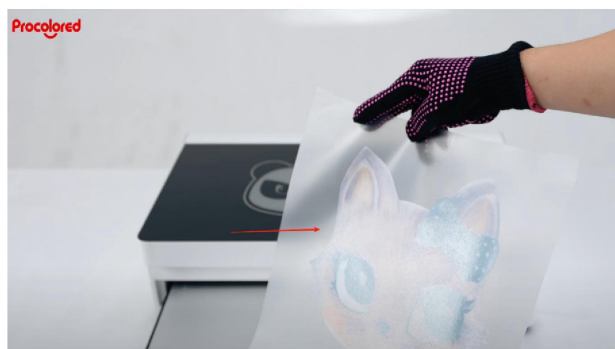
Step 21. Then press and hold the start button, and the oven will start the countdown for baking the film.



Step 22. An alarm will sound when the countdown ends. Press and hold the Start button to stop the alarm.



Step 23. Open the oven drawer and take out the baked design.



Step 24. Check if the powder on the back of the design has melted. An orange-peel texture indicates successful baking.

2.Tech Support Contact Info

US support contact information:

Tel: +1 646 362 2251

Email: Support@procolored.com

Address: 1180 Centre Drive, Unit B, City of industry, California 91789 UNITED STATES

Procolored Online Tech Support Page:

<https://www.procolored.com/pages/support-resources>

3.Warranty Policy

Section One - Warranty Policy

1. Warranty Registration

We are committed to providing you with the best products and services. Please note that Procolored's official self-operated stores are available only on the official website and Amazon.

For components not directly contact with ink, a warranty period of 12 months since printer shipment date is provided, unless damage is user-induced. Register warranty on our website to get warranty on some types of printhead limited to one replacement.

2. Warranty Coverage

2.1 Mainboard

a. Mainboard for dual-head printer is not covered by warranty. Customers may send them in for repairs at their own expense.

b. Mainboard for single-head printer is covered by a 6-month warranty period since printer shipment date. Within this warranty period, you are eligible for one replacement.

2.2 Print Head and Related Components

No warranty is provided for print heads or components that may be damaged due to contact with ink. However, after warranty registration, the following print heads are covered by a 6-month warranty period since printer shipment date, limited to one replacement: (L1800, R1390, L800, L805, TX800, XP600).

2.3 Warranty for Other Accessories

Other accessories are covered by a 12-month warranty period since shipment date of the Procolored printer.

2.4 Disclaimer

- a. The warranty for the ink-contact components requires the printer exclusively use Procolored inks. Warranty coverage does not include the print head blockage resulting from the use of inks from other brands.
- b. The warranty for printer-related components is subject to the shipment date of a Procolored printer.
- c. The damage must not be caused by user negligence or misuse.
- d. The damage must be confirmed by our customer service team or engineers as non-user-induced.

3. Warranty Costs

3.1 If the component within warranty period is damaged within one month of printer receiving, we will bear the cost of component and covering the shipping fees.

3.2 For damage reported after one month of printer receipt, we will cover the cost of component but will not cover the shipping fees.

Section Two - Return Policy

If the printer is received within one week and no ink is added, it can be shipped back in its original packaging, and returns and exchanges are accepted. If any ink has been added into the printer, we can not process returns or exchanges.

Please note that this warranty policy is subject to change, and any modifications will be posted on our website. For any warranty claims or inquiries, please contact our customer service team. For all customers who have purchased Procolored printer equipment but are beyond the 12-month warranty period, we offer extended warranty services, which include two programs: Remote Expert Service and Extended Warranty.